

Progress on autonomous vehicles from the machinery manufacturer's perspective

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JOHN DEERE

Agenda

- Automatic steering
- Autonomous vehicles
 - Status and latest news
 - Drivers
 - Application examples
 - Challenges
 - Swarm technologies
 - Role of electrification
- Outlook & summary

GNSS-based automatic steering systems

- Nearly standard on larger agricultural machines
- Trend towards higher accuracy (RTK)



Receiver Integration in Cab Roof



University Research Field Robots



Source:
University of Sidney



Source: Robotics Business review



Source: University of Helsinki



Source: Hochschule Osnabrück

Trend to autonomous (driverless) vehicles?

Source: Continental



Case ACV – Auto



John Deere Future Technology Zone



John Deere Prototypes



Is this the future?



Drivers for autonomous vehicles



- Shortage and cost of educated labor
 - Large arable farming vs. specialty crops
- Cost reduction of driverless machine
 - No cab needed
- Soil compaction reduction
 - Controlled traffic farming vs. light weight robots
- Reduction of input costs (seed, fertilizer, pesticides) through precise placement up to single plant treatment
- Autonomous cars & trucks
 - Strong cost reduction of safeguarding sensors
 - Facilitates legal approval discussion
- Strong focus of venture capital and startup companies on agricultural robotics

Seeding/Planting



Source: Small Robot Company



Source: DOT



Source: AgroIntelli

Weed Control

Source: EcoRobotix



Source: Saga Robotics



Source:
Naio Technologies



Source:
Carré

Spraying

Source: GUSS



Source:
Jacto



Source: SwarmFarm Robotics

Harvesting

Source:
Harvest
CROO
Robotics



Source: FFRobotics



Source:
AGROBOT

Challenges for autonomous vehicles



- Product liability
- Legal situation
 - Driving on public roads
- Safeguarding sensors
 - Challenging environment (dust, dirt, fog, vibrations)
- Monitoring of other machine functionality
- Logistics
 - Handling of harvested material or inputs (seed, fertilizer)
 - Transport to/from field
- Complete re-design of machines
 - Optimal machine size depends on application
 - New cropping systems?
- Availability of robotics/AI engineers

Trend towards swarm technologies?

Source: AGCO/Fendt



Source: SwarmFarm Robotics

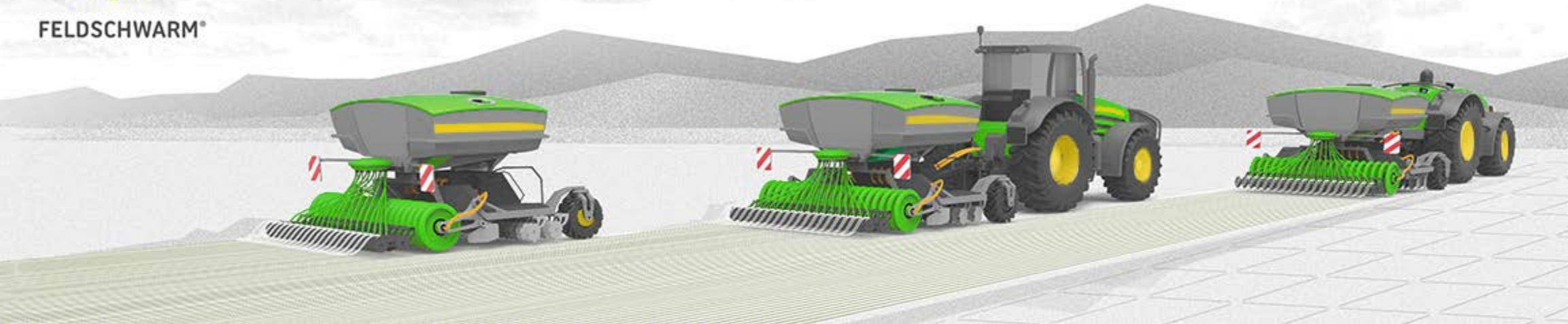
Autonomous field swarms

Goals:

- Swarm of autonomous and semi-autonomous operating implements
- Electrically driven units
- Higher automation level with lower specific power requirements



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Role of Electrification

- Too low power density of batteries
 - Applications with short durations
 - Not usable for 24h operations on large farms
- Potential Solutions
 - Fast exchange of battery packs
 - Solar panels for low power applications
 - Fuel cells (Hydrogen)
 - Connecting to the grid



Connecting to the grid



Outlook and Summary

- GNSS-based automatic steering solutions are mainstream.
- Growing research and venture capital investment in fully autonomous vehicles.
- There are a lot of drivers towards autonomous vehicles, but a lot of challenges are still ahead of us.
- Field robots will be introduced first in specialty crops due to labor cost and labor shortage.
- Swarm technologies and alternative energy concepts seem to be necessary for introduction in large arable farming.